



AICrNX Coated

Variable Index, 5-Flute, Chip Control, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated Part #
1/2	.5000	2-1/8	4	—	1/2	REX5910
1/2	.5000	2-1/8	4	.015	1/2	REX5911
1/2	.5000	2-1/8	4	.030	1/2	REX5912
1/2	.5000	2-1/8	4	.060	1/2	REX5913
1/2	.5000	2-5/8	5	—	1/2	REX5915
1/2	.5000	2-5/8	5	.015	1/2	REX5916
1/2	.5000	2-5/8	5	.030	1/2	REX5917
1/2	.5000	2-5/8	5	.060	1/2	REX5918
1/2	.5000	3-1/4	6	—	1/2	REX5920
1/2	.5000	3-1/4	6	.015	1/2	REX5921
1/2	.5000	3-1/4	6	.030	1/2	REX5922
1/2	.5000	3-1/4	6	.060	1/2	REX5923
5/8	.6250	2-1/8	4	—	5/8	REX5925
5/8	.6250	2-1/8	4	.030	5/8	REX5927
5/8	.6250	2-1/8	4	.060	5/8	REX5928
5/8	.6250	2-5/8	5	—	5/8	REX5930
5/8	.6250	2-5/8	5	.030	5/8	REX5932
5/8	.6250	2-5/8	5	.060	5/8	REX5933
5/8	.6250	3-1/4	6	—	5/8	REX5935
5/8	.6250	3-1/4	6	.030	5/8	REX5937
5/8	.6250	3-1/4	6	.060	5/8	REX5938
3/4	.7500	2-3/8	5	—	3/4	REX5940
3/4	.7500	2-3/8	5	.030	3/4	REX5942
3/4	.7500	2-3/8	5	.120	3/4	REX5944
3/4	.7500	3-1/4	6	—	3/4	REX5945
3/4	.7500	3-1/4	6	.030	3/4	REX5947
3/4	.7500	3-1/4	6	.120	3/4	REX5949
3/4	.7500	4-1/8	7	—	3/4	REX5950
3/4	.7500	4-1/8	7	.030	3/4	REX5952
1	1.0000	2-5/8	5	—	1	REX5955
1	1.0000	2-5/8	5	.030	1	REX5957
1	1.0000	3-1/4	6	—	1	REX5960
1	1.0000	3-1/4	6	.030	1	REX5962
1	1.0000	4-1/4	7	—	1	REX5965
1	1.0000	4-1/4	7	.030	1	REX5967

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



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